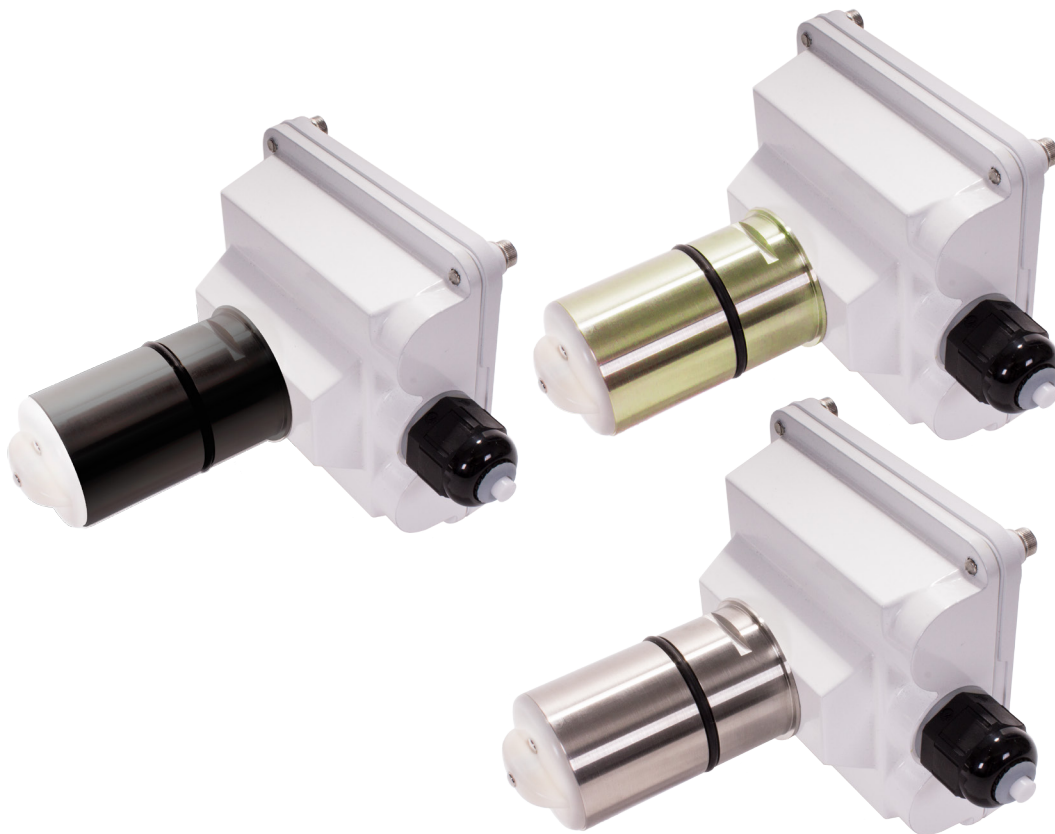


EX800-Series



ELECTROMAGNETIC FLOW SENSOR INSTRUCTIONS



EX800-SERIES ELECTROMAGNETIC FLOW SENSOR INSTRUCTIONS

General Information

General Information, Features	Page 3
Specifications	Page 4

Installation

Fitting Installation, Meter Installation, Chemical Injection or Fertigation	Page 5
Straight Pipe Recommendations	Page 6
Full Pipe Recommendations.....	Page 7

Electrical Connections

General Electrical Guidelines, Power, Output (Forward Flow and Reverse Flow), Grounding Guidelines	Page 8
--	--------

Connections Diagrams

Counter or PLC, A055 4-20 mA Output, FT520 Controller	Page 9
FT430/440 Display & Proportional Feed, FT440 & 4-20 mA Output, Dual FT430/440 Displays.....	Page 10
DL76 Data Logger, FT440/DL76.....	Page 11

Operation & Maintenance

Zero Adjustment, Minimum Flow, Flow Rate Table, Filtering, Electrode Coating, Calibration ("K-Factor"), K-Factor Chart	Page 12
Exploded Parts View, Parts List.....	Page 13

Troubleshooting

Problems, Probable Causes	Page 14
---------------------------------	---------

TABLES AND DIAGRAMS

Features.....	Page 3
Specifications	Page 4
Distorted Flows, Orienting the Meter	Page 5
Straight Pipe Recommendations	Page 6
Full Pipe Recommendations.....	Page 7
Grounding Diagram	Page 8
Connection Diagrams: Counter or PLC, A055 4-20 mA Output, FT520 Controller.....	Page 9
Connection Diagrams: FT430/440 Display & Proportional Feed, FT440 & 4-20 mA Output, Dual FT430/440 Displays	Page 10
Connection Diagrams: DL76 Data Logger, FT440/DL76	Page 11
Flow Rate Table, K-Factor Chart.....	Page 12
Exploded Parts View, Parts List.....	Page 13
Troubleshooting.....	Page 14

EX800-Series insertion electromagnetic flow meters are designed for use with conductive liquids in 1 to 12” pipe. A choice of materials (stainless steel, brass, and PVC) allows the meter to adapt to a range of temperature, pressure, and corrosive environments.

The EX800 is highly suitable for difficult applications with changing viscosities and pulsating flows, such as air-driven diaphragm pumps. With no moving parts, these meters can be used in “dirty water” applications where debris would foul a mechanical meter. Like all magmeters, when used in chemical injection applications, these meters should be installed upstream of the chemical line (or far enough downstream to allow complete mixing of fluids before the meter).

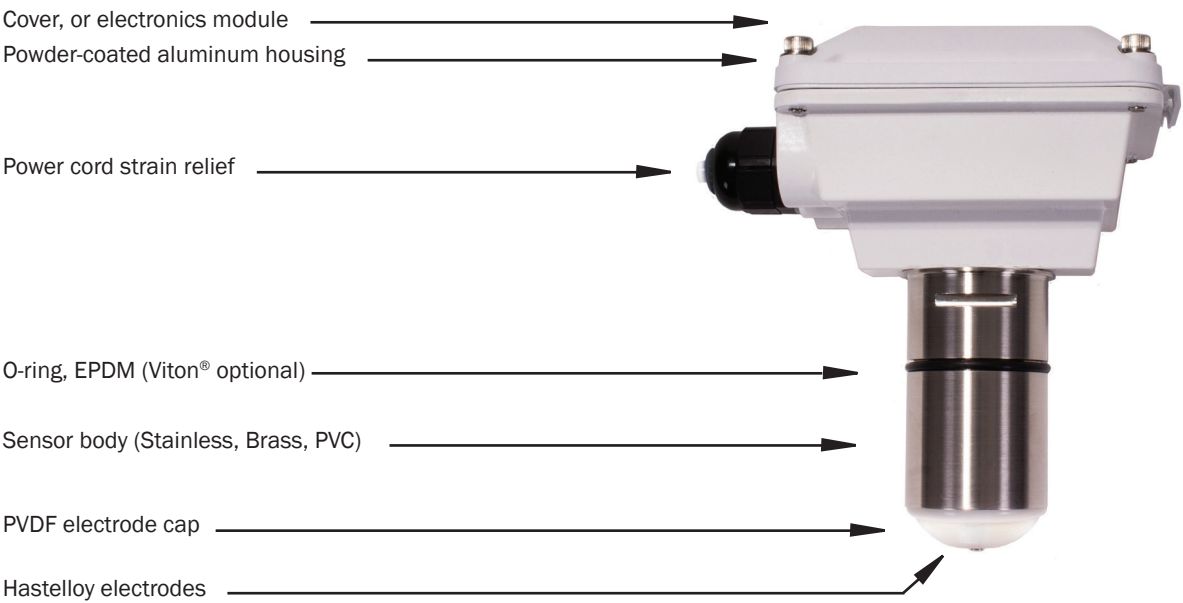
Designed for modularity and versatility, the EX800-Series has a current-sinking pulse output that can be combined with the appropriate transmitter or indicator for the application. For

basic rate/total and pulse output, the FT430 is best. For analog output and display of rate and total, the FT440 can be used. Blind analog output is provided by the A055. The PD10 can be used to divide the pulse for pacing chemical metering pumps. Electronic modules can be wall- or meter- mounted. If the EX800 meter is used with a programmable controller, the output signal can be fed direct, with no other conditioning required.

EX800-Series fixed depth insertion meters require special fittings. Factory installation in the fitting ensures correct depth placement in the pipe. The EX800-Series meter can be ordered in a full power model when a source of electricity is available, or in a low power model that can run on an external battery with solar panel.

Reverse flow output and immersibility are optional.

Features



Specifications*

Pipe Sizes		1" to 12"
Materials	Mechanical	316 SS or Brass
	Electrodes	Hastelloy
	Electrode Cap	PVDF (Kynar®)
	Housing	Cast powder-coated aluminum
	Valve Assembly (15x/25x only)	Bronze (stainless optional) with bronze ball valve
	O-Ring (15x/25x only)	EPDM standard (Viton® optional)
Power	Full Power	12-25 Vdc, 250 mA
	Low Power	12-25 Vdc, 40 mA average with 250 mA peaks
Flow Rate		0.28 to 20 ft/sec (0.08 - 6.09 m/sec)
Temperature	Ambient	0° to 160° F (-17° to 72° C)
	Fluid (Brass/SS)	32° to 200° F (0° to 93° C)
	Fluid (PVC)	32° to 130° F (0° to 55° C) @ 0 psi
Pressure	Brass/SS	200 psi (14 bar)
	PVC	150 psi (10 bar) @ 75° F (24° C)
Minimum Conductivity		20 microSiemens/cm
Calibration Accuracy		+/- 1% of full scale
Output		Square wave pulse, opto isolated, 500 Hz @ 20 ft/sec
Empty Pipe Detection		Software, defaults to zero flow
Regulatory		CE (Standard power only)

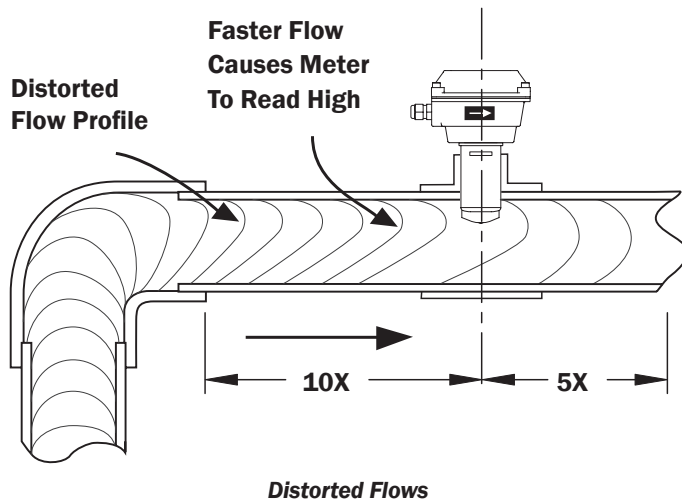
*Specifications subject to change • Please consult our website for current data (www.seametrics.com).

Kynar is a registered trademark of Arkema, Inc., Viton is a registered trademark of DuPont Corporation.

Fitting Installation

EX800-Series meters require special fittings that ensure that the flow sensor is installed to the correct depth. The fitting must be installed in the pipeline before the meter can be installed. For best results, install with at least ten diameters of straight pipe upstream of the meter and five diameters downstream (or more under specific adverse circumstances). See diagrams, next page.

If there is not enough straight run to smooth out the turbulence caused by valves, fittings, and changes in direction, some decrease in accuracy may result. This does not mean that the flow meter's reading is meaningless, however. In some applications (control systems, valve operation, chemical addition), a repeatable reading may be more important than a highly accurate one.



Although EX800-Series PVC meter tees are supplied with some straight pipe, additional straight pipe should be added to meet straight pipe recommendations. It is not advisable to connect a flow-disturbing device (e.g. valve or elbow) directly to the end of these fittings.

A PVC fitting is usually installed by solvent welding. The stainless steel and brass meter fittings have female pipe threads, requiring the appropriate male threaded fittings. Saddle or weld fittings (3" and above) require a hole to be cut in the pipe. Recommended hole size is 1-3/4".

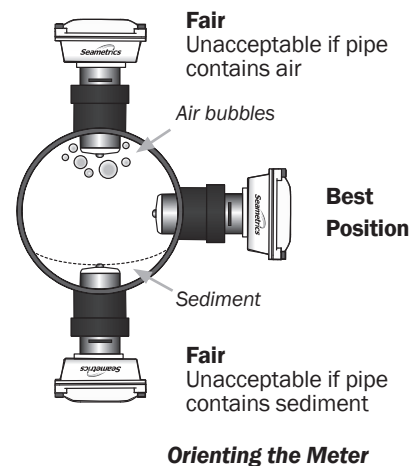
Meter Installation

After the meter fitting is installed in the pipeline, the meter can be installed in the fitting. After noting the direction of the flow arrow, press the meter into the fitting as far as it will go. Retain the meter in place by inserting the U-clip. The pin can be installed from either side. It may be necessary to rotate the probe back and forth slightly to start the pin into the slots on the probe. Slide the pin in as far as it will go.



Caution: These flow sensors are not recommended for installation downstream of a boiler feedwater pump where installation fault may expose the flow sensor to boiler pressure and temperature. Maximum recommended temperature is 130 °F (Plastic), 200 °F (Metal).

Horizontal (3 o'clock or 9 o'clock position) is the preferred installation orientation, since it improves low-flow performance and avoids problems with trapped air and sediment. (See Orienting the Meter diagram below.) Bottom (6 o'clock), top (12 o'clock), and vertical pipe installations are all acceptable if required by the piping layout.



Caution: Never remove the U-clip retainer when the pipe is under pressure. Always remove pressure from the pipe before you attempt to remove the meter. Removal under pressure may result in damage or serious injury.

Chemical Injection or Fertigation

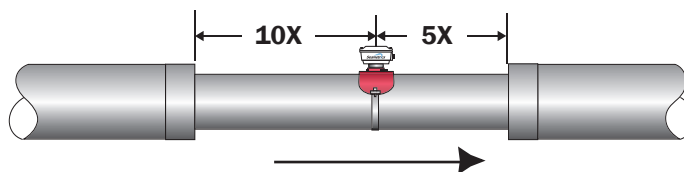
When any magmeter, by any manufacturer, is used in a chemical injection application (including fertigation), the chemical injection point must be placed downstream of the magmeter OR far enough upstream for complete mixing to occur before the fluid reaches the meter. When unmixed chemical or fertilizer alternates with water passing through the meter, the rapid changes in conductivity may cause sudden spikes and drops in the meter's reading, resulting in inaccurate measurement. The magmeter will restabilize, however, with a steady flow of fluid of uniform conductivity.



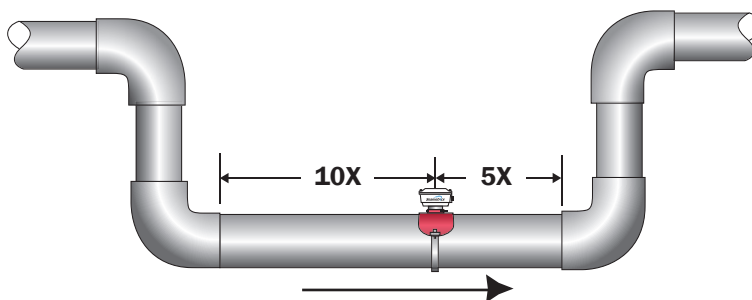
Caution: In chemical injection or fertigation applications, install chemical injection point downstream of magmeter, or far enough upstream to allow complete mixing of fluids before the meter.

Straight Pipe Recommendations (X = diameter)

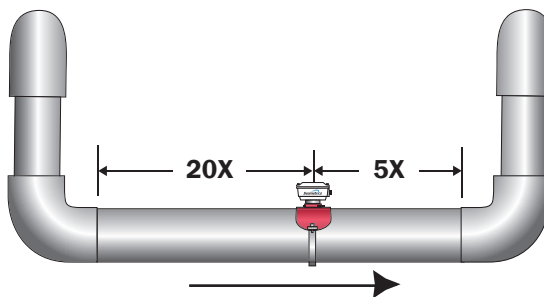
Reduced Pipe



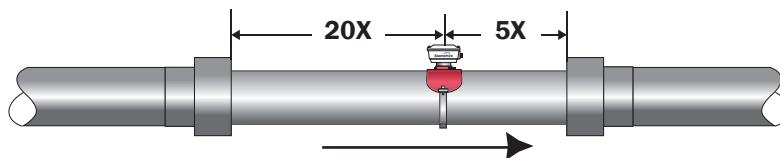
Two Elbows In Plane



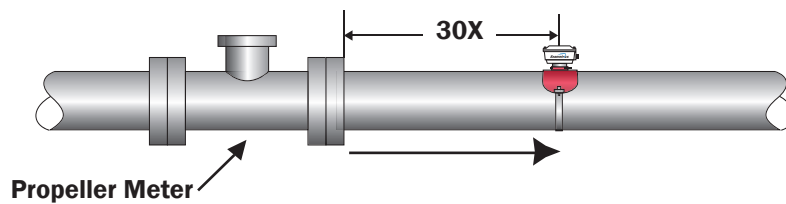
Two Elbows, Out Of Plane



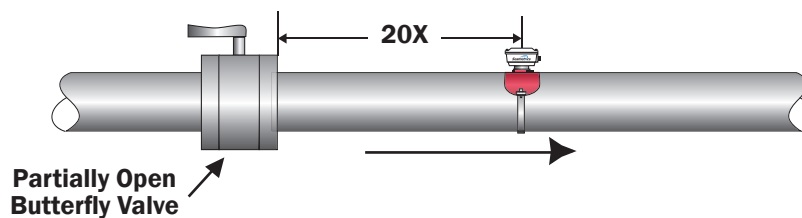
Expanded Pipe



Spiral Flow

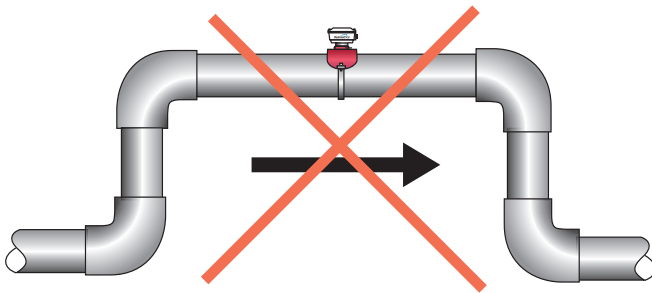


Swirling Flow



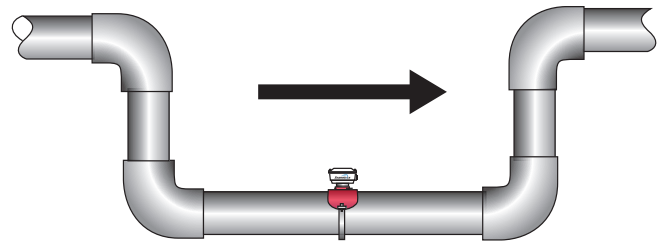
Full Pipe Recommendations

Possible Problem



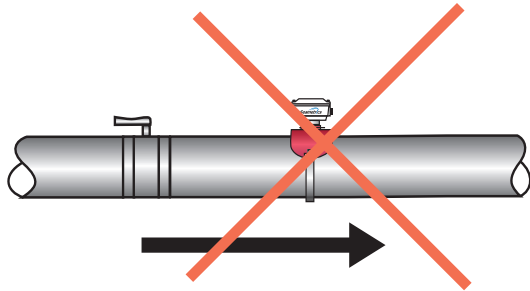
Allows air pockets to form at sensor

Better Installation



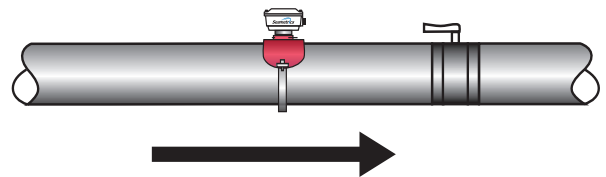
Ensures full pipe

Possible Problem



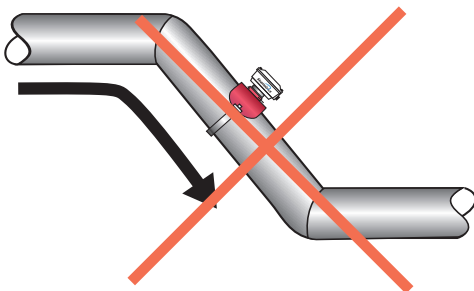
Post-valve cavitation can create air pocket

Better Installation



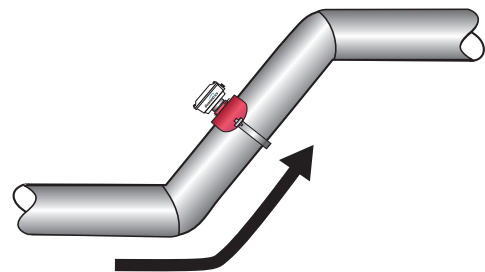
Keeps pipe full at sensor

Possible Problem



Air can be trapped

Better Installation



Allows air to bleed off



Caution: These flow sensors are not recommended for installation downstream of a boiler feedwater pump where installation fault may expose the flow sensor to boiler pressure and temperature. Maximum recommended temperature is 130°F (Plastic), 200°F (Metal).

General Electrical Guidelines

- Whenever possible avoid running control cables in the same conduit with or bundled with AC power.
- Using shielded cable, be sure to connect shield to ground at power supply end of the cable.
- Avoid routing flow sensor cables in close proximity to a variable frequency drive.
- Recommended power and output wiring is shielded twisted pair 18-22 AWG control cable.
- Recommended voltage is 12-24 Vdc. Note that unregulated power supplies can vary from nameplate voltage by a considerable amount, especially with AC line voltage fluctuation. Therefore 24V power supplies must be regulated.

See the Connections diagrams on the following pages for the appropriate terminals.

Power

A 12 - 24 Vdc power supply capable of at least 250 mA current output is needed.

Output

Forward Flow Output: This open-collector isolated output does not supply power. This pulse is generated in the forward flow direction on the standard unit. (Reverse flow output is available as an option). **Note:** This output is limited to 6 mA at 30 Vdc maximum.

Reverse Flow Output: Reverse flow output is available as an option. This open-collector isolated output does not supply power. It functions like a polarity-sensitive switch closure. **Note:** This output is limited to 6 mA at 30 Vdc maximum. Grounding Guidelines:



Caution: The EX800 has a strong start and run current. When using solar panels and VRSLA batteries as a power source, use caution to insure the EX-series sensor has the -50 Low-power Option and that all Seametrics products on the power circuit receive sufficient voltage and current under all conditions. Failure to do so will lead to unreliable operation and possible damage to the unit/s. Please reference the technical bulletin, 'Solar and Battery-Power Guidelines' available on our website: www.seametrics.com

Grounding Guidelines

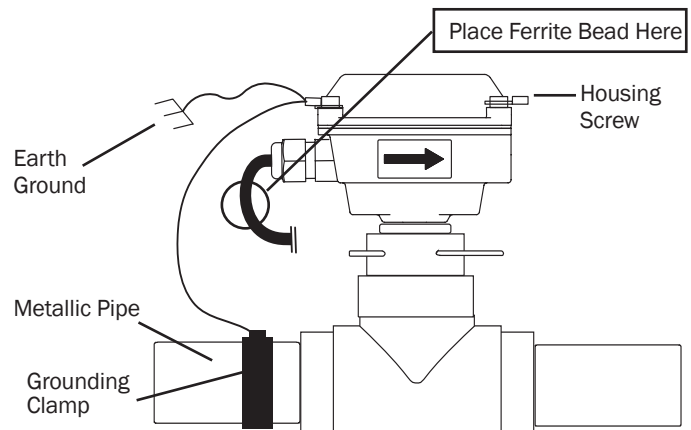
For best results, use a good quality earth ground, such as metallic water piping or a driven ground, to ensure a good connection to earth ground and good noise suppression.

If the flow sensor is installed in metallic piping, for optimum connection clamp wire to the piping a short distance to one side of the flow sensor using an electrical grounding clamp. Connect the wire to the earth ground and to one of the housing screws.

For Non-Metallic Pipe: Connect one to the housing screws by wire to a good earth ground, such as metallic water piping or a rod driven into the ground.

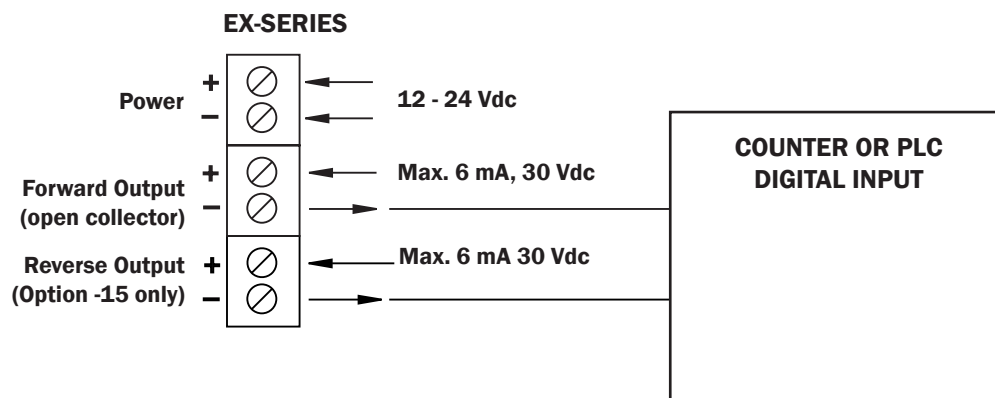
EX meters are usually unaffected by moderate levels of electrical noise. In some applications performance may be improved by taking the following steps:

- Use shielded twisted pair cable (Belden 8723 or equivalent above ground or Alpha 35482 or equivalent burial).
- Clamp a ferrite bead (Steward 28A2029-OAO or equivalent) on meter signal/power wire within 3/4" of the meter strain relief (tape or tie wrap in place if necessary). See diagram below.
- **IMPORTANT** - Connect the cable shield ground wire to ground, ONLY at power supply end of cable.



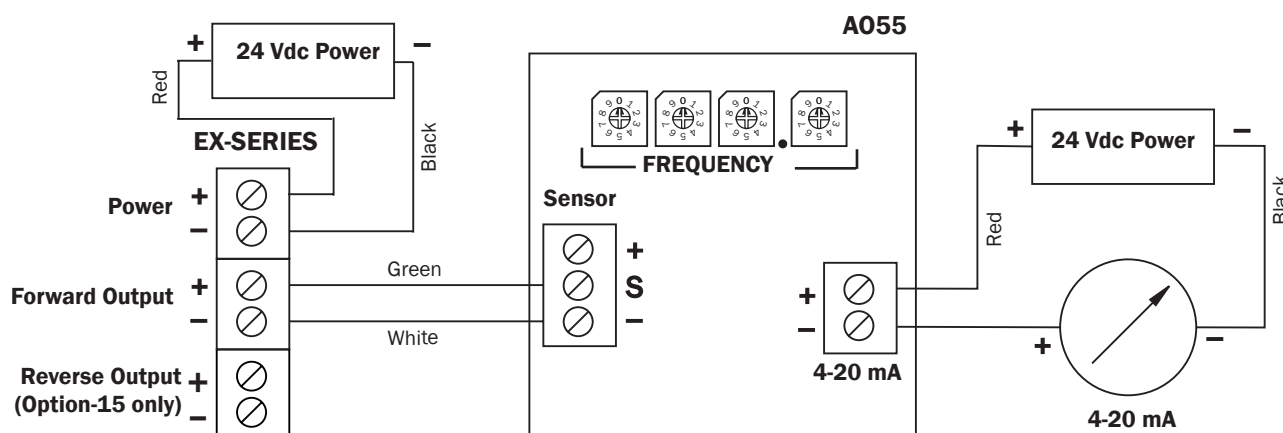
Grounding Diagram

Counter or PLC



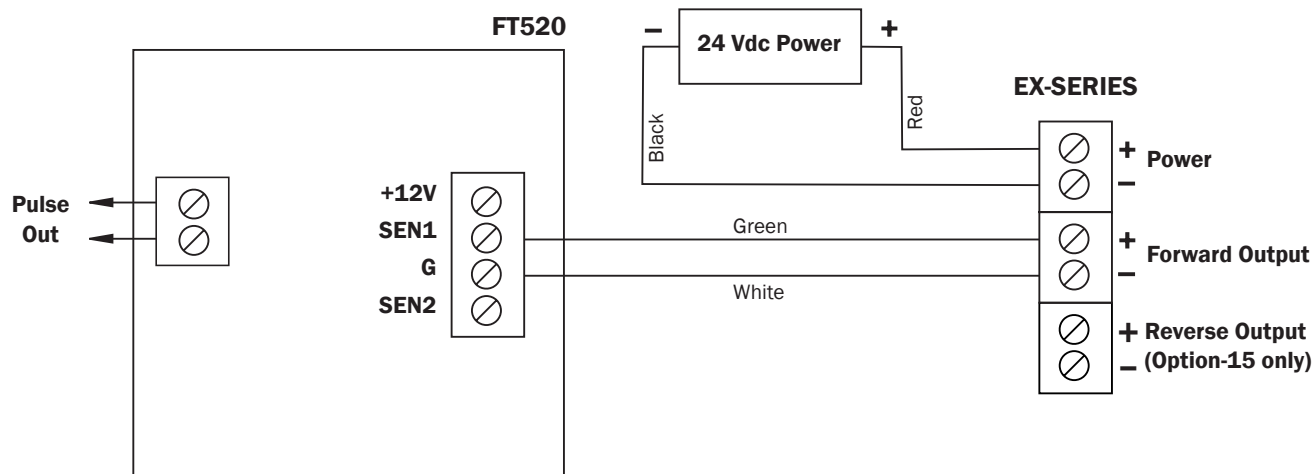
See Dual FT430/440 Diagram for an example of bidirectional connections.

A055 4-20 mA Output



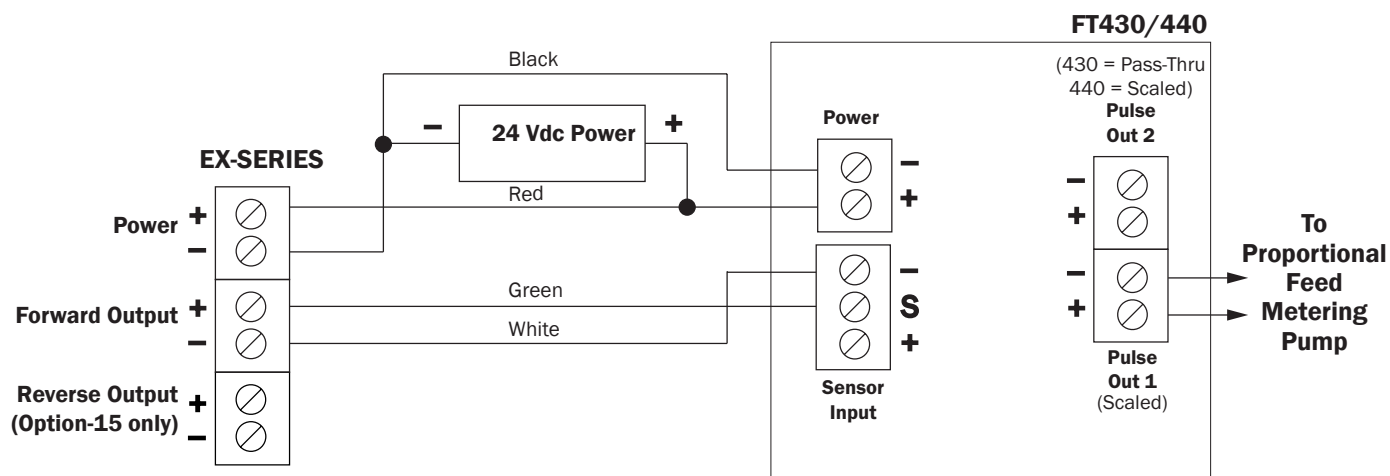
See Dual FT430/440 Diagram for an example of bidirectional connections.

FT520 Controller



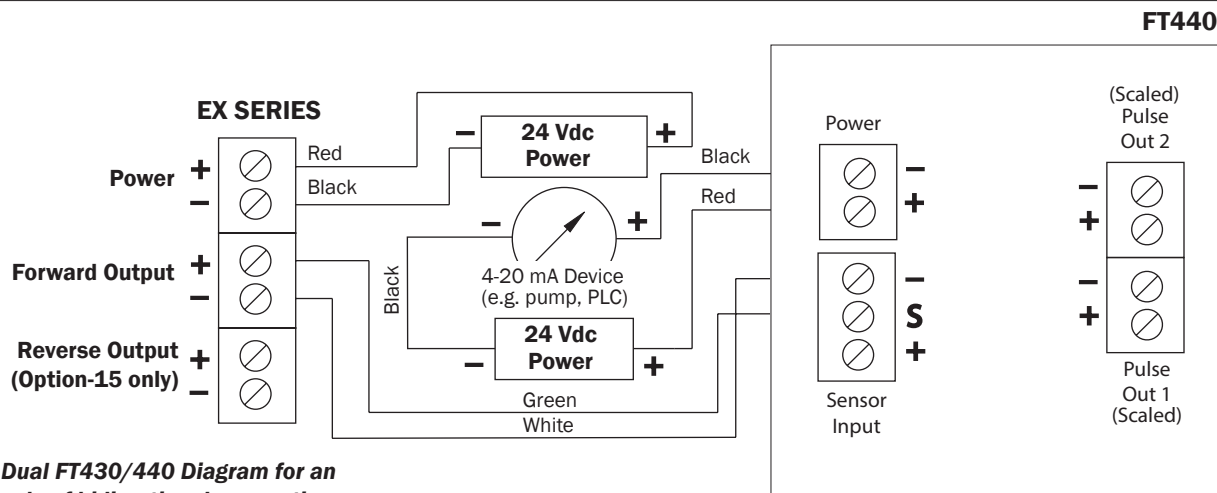
See Dual FT430/440 Diagram for an example of bidirectional connections.

FT430/440 Display and Proportional Feed



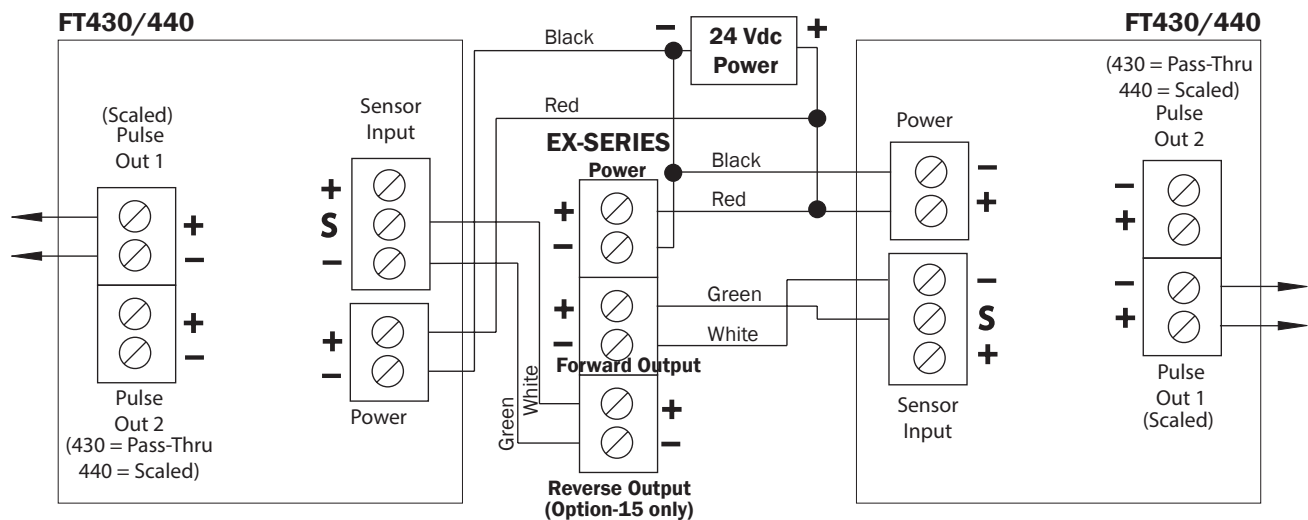
See Dual FT430/440 Diagram for an example of bidirectional connections.

FT440 DISPLAY AND 4-20 mA Output

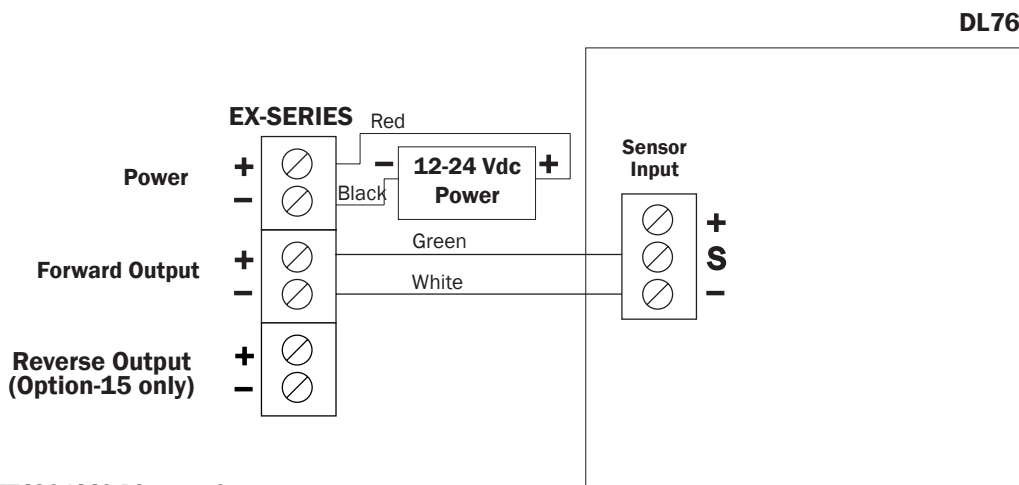


See Dual FT430/440 Diagram for an example of bidirectional connections.

Dual FT430/440 Displays (Example of Bidirectional Connection)

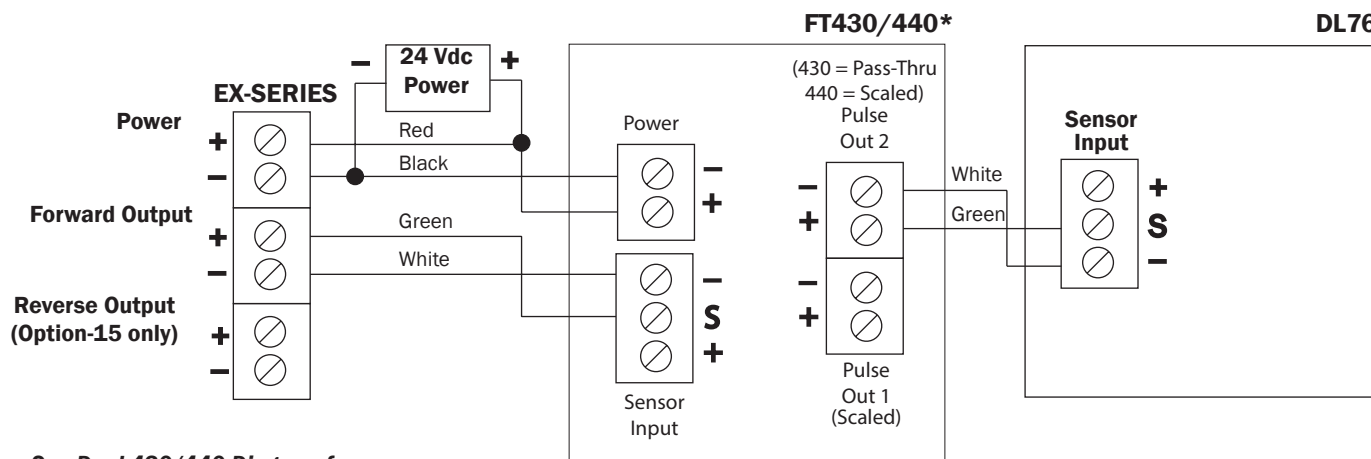


DL76 Data Logger



See Dual FT430/440 Diagram for an example of bidirectional connections.

FT430/440 and DL76



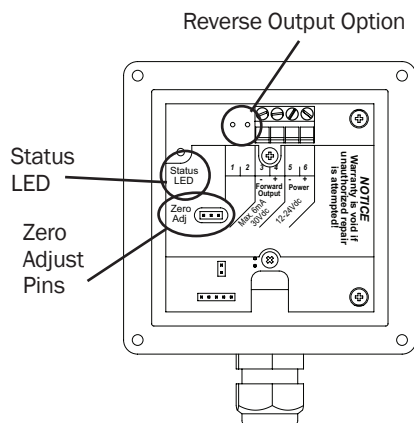
See Dual 430/440 Diagram for an example of bidirectional connections.

* Note on FT440

The FT440 has Scaled Pulse Output only – 6.5 pulses/second maximum. Pulse Output 1 or Pulse Output 2 can be used with DL76.

Zero Adjustment

When the EX800-Series meter is powered up and there is no flow, there should be no output pulses (or, if connected to the FT430/440, flow rate should read “0”). If there are pulses, it may be necessary to adjust the flow meter under no-flow conditions after it has been installed. **This should only be done if the indicated flow is low, near the lower cutoff.**



Zero Adjustment

To perform the adjustment, after determining that there is a full pipe with no flow, short between the two pins marked “Zero Adjust”. A red LED light will come on for approximately 50 seconds and then go out. The zero adjustment is completed.

Minimum Flow

As with any other flow sensor, there is a rate below which the EX800-Series sensor cannot read. Check the table below for the minimum flow rate detectable by the sensor for a given pipe size.

Flow Rate (GPM)									
Nominal Pipe Size	1"	1-1/2"	2"	3"	4"	6"	8"	10"	12"
Min @ 0.28 ft/sec	0.7	1.5	2.7	6	11	25	44	69	99
Max @ 20 ft/sec	49	110	196	440	783	1760	3130	4900	7050

Presence of Flow Indication. To assist in troubleshooting, the “Status LED” has two blinking modes in normal operation. When there is no flow detectable by the meter (below minimum threshold) the LED blinks every 8.0 seconds. When there is detectable flow, the same indicator blinks every 3.0 seconds (Pulses are being output when indicator is blinking every 3 seconds).

Filtering

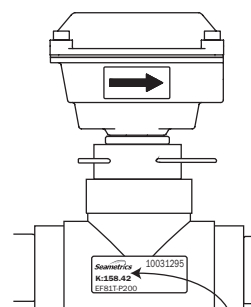
The software of the EX800-Series filters out electrical noise and averages sudden variations in the flow to smooth the output. It takes a matter of seconds for the flow sensor to get up to full output when it is powered up or when flow begins.

Electrode Coating

Grease or other adhering, non-conductive materials can stop flow detection if the electrodes become heavily coated. To clean the electrodes, remove the sensor from the pipe and gently scrub the electrodes (three silver bumps) on the reading face of the flow sensor. A mild soap (dish washing liquid for example) can be used to aid the cleaning process.

Calibration (“K-Factor”)

The K-factor represents the actual number of pulses per gallon the meter produces during a flow test. This number can be entered into your electronic control to make it read properly. If the EX800-Series meter is ordered with a **tee fitting**, it is factory-calibrated in the fitting and the K-factor is indicated on the side of the fitting (see diagram).

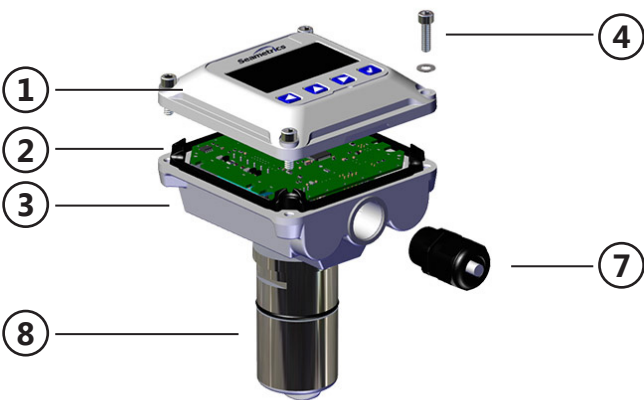


Find your K-Factor Here

If the EX800-Series meter is ordered with a **saddle or weldolet fitting**, find your K-factor in the chart below.

K-Factors: Saddles & Weldolets						
	3"	4"	6"	8"	10"	12"
Schedule 40	70.397	40.985	18.120	10.474	6.674	4.709
Schedule 80	78.748	45.360	20.084	11.495	7.322	5.184
Stainless Steel (10S)	62.385	36.626	16.510	9.642	6.173	4.373
Stainless Steel (40S)	70.397	40.985	18.130	10.497	6.674	4.661
Copper Tubing (L)	76.371	43.552	19.513	11.201	7.230	5.016
Copper Tubing (K)	78.371	44.638	20.223	11.622	7.500	5.239
Brass Pipe	70.672	41.517	17.778	10.445	6.674	4.661
Duct. Iron (Class 52)	57.376	37.320	16.915	9.503	6.197	4.325
NOTE: K-factors are in pulses/gallon. For pulses/liter, divide by 3.785						

EX800 Parts List



EX800 Series Parts		
1	Upper housing assembly	100662
2	Housing Gasket	100411
3	Lower housing	Not field replaceable
4	Housing screw/washer kit (4 each)	103702
7	Strain relief kit, large (includes 1)	103700
8	Sensor assembly	Not field replaceable

Problem	Probable Cause	Try...
No pulse output	Pipe not full	Check plumbing
	Below minimum flow cutoff	Check the presence of flow LED (see page 12)
	Unit not grounded	Connect to earth ground (see page 8)
	Excessive electrical noise	Check for proper electrical wiring
	No power	Check for power across power input terminals
	Power reversed	Reverse connections
	Flow reversed	Note flow direction arrow, reverse direction of meter
	Output connections reversed	Change output connections
	Fluid conductivity <20 microSiemens/cm	Select another flow meter
Output pulses incorrect	Missing or incorrect ground wire	Check for proper ground
	Excessive electrical noise	Check for proper electrical wiring
	Fluid conductivity <20 microSiemens/cm	Select another flow meter
	Empty pipe	Check for full pipe or install meter in the vertical position
	Not enough straight pipe	Check for ten diameters upstream AND five diameters downstream
Jumpy reading	Rapidly changing conductivity (in chemical injection or fertigation applications)	Install chemical injection line downstream of magmeter (or far enough upstream to allow complete mixing of fluids before meter)

